

## NIPPON KAIJI KYOKAI

Certificate

Certificate No. NKY-2638

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand

Cryo-Shield 316L

Manufacturer: ESAB SeAH Corp.

Chang-Won, Kyung-Nam, Korea

Kind

: Semi-Automatic Welding Consumable

Purpose

: For Stainless Steel

Approval Condition;

Grade

: KW316LG(C)

Current

: DCEP

Position

: Flat, Horizontal, Vertical Upward,

Vertical Downward and Overhead

Max. Dia. of Wire

: F;  $1.2 \text{mm} \phi$ , H;  $1.2 \text{mm} \phi$ , VU;  $1.2 \text{mm} \phi$ ,

VD;  $1.2 \text{mm} \phi$ , OH;  $1.2 \text{mm} \phi$ 

Shield Gas

: CO2

Remarks

: Guaranteed Mechanical Properties

Min. Mean Absorbed Energy at -196°C;  $\geq 34J$  for Deposited Metal

≥ 34J for Butt Weld

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 28th day of December, 2006. Issued at Tokyo on the 29th day of December, 2005.

H. Kitada

General Manager of Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2017. 12.28	until 2022 .12. 28
Date: 20/6 Post Surveyor Case Miles	Date: 2021 .07. 05  Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2018 ,12, 28	until 2023.12.28
Surveyor	Date: 2034 08 24 Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2019.12.28	until 2024-12-28.
2018.08.2 Surveyor	Date: 2023. 01. 28  Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2020.[10K]2 28	until 3025/2.28.
Date: 20/9. Of PARTIES Surveyor Class 1	Date: ) O Chase W
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 83 2021,12, 28	until 2016 12, 18.
Date: 2020 .08, 14	Date: Surveyor